



PT. SINAR CEMARAMAS ABADI

- VERCOPPER (ACID / CYANIDE COPPER)
- VERNICKEL
- VERCHROME
- VERZINC ACID / CYANIDE ZINC
- CLEANER (ELEKTRO / SOAK)
- PHOSPHATING
- CHROMATING
- ELECTROLESS NICKEL

FOR HIGHTECT ELECTROPLATING :

- ELECTROLESS NICKEL PLATING FOR ALUMINIUM AND ZINC DIE CAST, MAGNESIUM
- GOLD PLATING • GLISS – COAT
- PTFE FORELECTROLESS NICKEL
- HARDCHROM LUBRICATION OF ALL KIND OF FRICTION PAIRINGS
- SAND CAST ALUMINIUM ALLOYS PLATING
- MAGOXID – COAT FOR PROTECTING FROM MAGNESIUM SUBSTRATES

- KEPLA – COATING FOR ALUMINIUM AND TITANIUM ALLOYS
- ELECTROLESS NICKEL PLATING WITH INTEGRATED SILICON CARBIDE PARTICLES (SIC)

- A CLEAN SOLID FILM LUBRICATION FOR A MAINTENANCE FREE PERMANENT
- SEPA – COAT (ANTI ADHESIVE COATING AND ACTIVATOR) FOR THE REMOVAL OF PART MOULDS

SOAK CLEANER HR 12

PROPERTIES

The **SOAK CLEANER HR 12** is an excellent cleaning agent for iron and steel. It is also specially suited for removal of oils, drawing fats, residues of polishing paste as well as colours. **SOAK CLEANER HR 12** is quickly effective and shows a long service life.

BATH MAKE-UP FOR 100 LITRES

SOAK CLEANER HR 12 : 4,5 – 10,5 Kg

(Higher concentrations than 10,5 Kg per 100 l should be avoided)

To dissolve completely the required quantity of **SOAK CLEANER HR 12** in warm water (about 40 ° C) under stirring and heat up to working temperature. After that the bath is ready for use.

WORKING CONDITION

Temperature : 50 –70 °C

(low temperatures can be use for slightly dirty pieces)

Immersion time : 5 – 15 minutes

EQUIPMENT

Containers : Iron or steel tanks

Bath heaters : Preferably made of stainless steel

Bath agitation : Recommended (shorter treatment time)

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